



PERRY JOHNSON LABORATORY ACCREDITATION, INC.

Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

Central Illinois Scale Company, Inc.

*402 South L Street, Tilton, IL 61833
2560 Parkway Court, Decatur, IL 62526
6000 Washington Street, Bartonville, IL 61607*

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

ISO/IEC 17025:2005

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Laboratory and Field Calibration of Scales and Weighing Systems (As detailed in the supplement)

Decatur and Bartonville are Remote Calibration Facilities Only

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen
President/Operations Manager

Initial Accreditation Date:

February 23, 2004

Issue Date:

August 16, 2018

Expiration Date:

October 31, 2020

Accreditation No:

59078

Certificate No:

L18-384

Perry Johnson Laboratory
Accreditation, Inc. (PJLA)
755 W. Big Beaver, Suite 1325
Troy, Michigan 48084

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: www.pjllabs.com



Certificate of Accreditation: Supplement

Central Illinois Scale Company, Inc.

402 South L Street, Tilton, IL 61833
2560 Parkway Court, Decatur, IL 62526
6000 Washington Street, Bartonville, IL 61607
Contact Name: Dennis Fox Phone: 217-442-7850

Accreditation is granted to the facility to perform the following calibrations:

Mass, Force and Weighing Devices

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (\pm)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Micro Balances ⁰	1 mg to 1 000 g	$(1.0 \times 10^{-4} + 1.73 \times 10^{-6}Wt) \text{ g}$	OIML E2 weights NIST IR 6919
Semi-Micro ⁰	1 mg to 1 000 g	$(1.0 \times 10^{-4} + 1.73 \times 10^{-6}Wt) \text{ g}$	
Analytical Balances to include weighing functions of Moisture Analyzers ⁰	2 g to 500 g	$(2.0 \times 10^{-4} + 2.55 \times 10^{-6}Wt) \text{ g}$	Class 1 ASTM Weights NIST Handbook 44 NISTIR 6919
Top Load Balances ⁰	500 mg to 5 000 g	$(1.16 \times 10^{-1} + 9.47 \times 10^{-5}Wt) \text{ g}$	NIST Handbook 44 NIST Handbook 105-1 Class F Weights
Bench Scales , Medical Scales ⁰	0.5 lb to 50 lb	$(1.16 \times 10^{-2} + 2.72 \times 10^{-5}Wt) \text{ lb}$	
	50 lb to 1 000 lb	$(1.16 \times 10^{-1} + 5 \times 10^{-5}Wt) \text{ lb}$	
Floor Scales ⁰	500 lb to 60 000 lb	$(1.15 + 4.63 \times 10^{-5}Wt) \text{ lb}$	
Hopper & Tank Scales ⁰	50 lb to 500 000 lb	$(11.54 + 9.47 \times 10^{-5}Wt) \text{ lb}$	
Mechanical Beam, Dial Head, Crane Livestock, Axle, Straight Weigh ⁰	50 lb to 500 000 lb	$(1.15 + 1.13 \times 10^{-4}Wt) \text{ lb}$	
Truck and Railroad Track Scales ⁰	3 000 lb to 500 000 lb	$(22.86 + 7.86 \times 10^{-5}Wt) \text{ lb}$	

1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.
3. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations. Example: Outside Micrometer⁰ would mean that the laboratory performs this calibration onsite at the customer's location.



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Accreditation is granted to the facility to perform the following calibrations:

4. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
5. The term Wt represents weight in pounds or grams (including SI multiple and submultiple units) appropriate to the uncertainty statement.

